

# AlGaIn-based Deep-UV Micro-LED for High-Efficiency Quantum Dots Converted Display

Feng Feng\*, Zhaojun Liu\*\*, Hoi-sing Kwok\*\*\*

\*Hong Kong University of Science and Technology, Hong Kong S.A.R.

\*\*Southern University of Science and Technology, Shenzhen, China

\*\*\*Hong Kong University of Science and Technology, Hong Kong S.A.R.

Displays based on inorganic micro light-emitting diodes (Micro-LED) are considered one of the most promising display technologies for the next generation [1]. While the traditional tristimulus display technology requires three different active regions to address different colors on the same chip [2], the quantum-dot-based Micro-LED display becomes an accessible solution. Blue-violet and near-UV Micro-LED with tricolor (RGB) quantum dots (QDs) were proposed to improve the color rendering and increase the excitation efficiency [3]. However, the blue and near-UV light could pass through mammalian eyes to reach the retina and cause permanent vision damage. As entirely absorbed in the cornea or eye fluids, the Deep-UV light is more suitable for color conversion technology. While the research on AlGaIn-based Deep-UV Micro-LED is still challenging, few efforts were invested in its application of excitation source of RGB QDs.

The cross-section view of an investigated flip-chip Deep-UV Micro-LED was shown in Figure 1 (a). A series of different-sized square devices (in  $10 \times 10$ ,  $15 \times 15$ ,  $20 \times 20$ ,  $25 \times 25$ ,  $30 \times 30$ ,  $50 \times 50$ ,  $80 \times 80$ ,  $100 \times 100$ ,  $150 \times 150$ , and  $200 \times 200 \mu\text{m}^2$ ) were fabricated and characterized for optical and electrical investigation. To optimize the electrical characteristics, two types of electrode metal combinations were designed in the fabrication split: a widely researched Cr/Al/Ti/Au metal stacks as electrodes for type A, and Ti/Al/Ni/Au electrodes deposited for type B. After the fabrication process, the SEM morphology of a single  $10 \times 10 \mu\text{m}^2$  device was shown in Figure 1 (b).

The current density-voltage ( $J$ - $V$ ) curves were shown in Figure 2. The forward bias at the current density of  $10 \text{ A/cm}^2$  was defined as the forward voltage ( $V_F$ ) for Micro-LED, widely adopted in the display industry for a typical operating condition. The same definition was introduced to Deep-UV Micro-LEDs. The  $V_F$  of type B devices was about 30% lower than that of type A devices, confirming that titanium and n-AlGaIn formed better contact with lower series resistance.

To compare the experimental excitation efficiency of photons with different wavelengths, a Deep-UV Micro-LED and a violet Micro-LED in the same size were used to excite the same green QD film under the same measurement configuration. As the spectra shown in Figure 3, the Deep-UV source showed much higher excitation efficiency than the violet one. 147% of Effective quantum yield (EQY) was achieved by Deep-UV Micro-LED, while the violet Micro-LED only generates 5.24% of EQY.

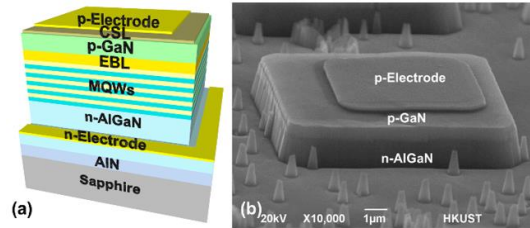


Fig. 1. Figure 1. (a) The cross-section view of a Deep-UV Micro-LED, (b) SEM of a  $10 \times 10 \mu\text{m}^2$  device.

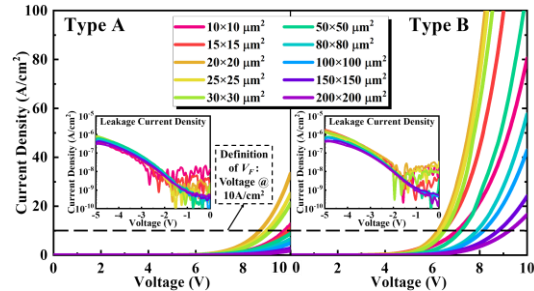


Fig. 2. The linear  $J$ - $V$  curves for type A devices (left) and type B devices (right).

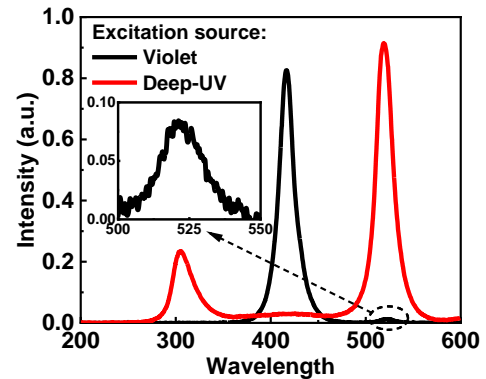


Fig. 3. The spectra of green QD films excited by Deep-UV and violet Micro-LEDs.

## References

- [1] Liu Z, et al. *Light: Science & Applications*. 9(1), 83 (2020).
- [2] Liu, Z, et al. *2018 IEEE International Electron Devices Meeting (IEDM)*. 38(1), 1-4 (2018).
- [3] Chen G, et al. *IEEE Photonics Technology Letters*. 30(3), 262-265 (2018).